

<b>General Inspection plan</b>  Rubrik / Title <b>Stationary Batteries</b>	Beteckning / Document <b>KBE IP – 113</b>
	Utgåva / Issue <b>3</b>
	Datum / Date <b>2006-05-17</b>
	Ersätter / Supersedes <b>2</b>

Inspection according to codes below					
<b>Inspection Specification</b> (1st letter) A: Routine 100% Insp. S: Sample Inspection T: Type Inspection		<b>Inspection performed and documented by</b> (2nd letter) E: Manufacturer D: Supplier B: Purchaser		<b>Inspection supervised by</b> (3rd letter) B: Purchaser C: Inspector engaged by purchaser D: Supplier	
				<b>Documentation</b> (4th letter) R: Technical Report P: Inspection Record I: Certificate	
Examination Procedures		Codes	Inspection Procedure	Inspection Record	Deviation Report/Remark
Type Inspection					
T1	Short-circuit test Note 1	TEBR			
T2	Recharge time test Note 2	TEBR			
T3	Load profile capacity verification Note 3	TEBR			
T4	Seismic verification Note 4 KBE EP-147	TEBR			
T5	Type Inspection review and certification KBE EP-180	TE-R			
T6					
T7					
T8					
T9					
T10					
<b>Notes</b> 1. The tests shall be carried out according to the Manufacturer's standard procedures. Details shall be submitted to the Purchaser together with the tender documents for review and approval. 2. Test procedure and requirements are given in the Technical Specification. 3. Verification of capacity requirements given in the Technical Specification. 4. Verification of seismic requirements given in the Technical Specification. 5. For Vented Types KBE EP-128:1 is applicable and for Valve Regulated Types KBE EP-128:2 is applicable. 6. Inspection witnessed by Purchaser before Delivery (Shipping) Release in accordance with KBE 100.					

Examination Procedures		Codes	Inspection Procedure	Inspection Record	Deviation Report/Remark
<b>Routine Inspection</b>					
R1	Visual inspection KBE EP-101	AEBI			
R2	Production inspection Note 1	AE-I			
R3	Acceptance test Note 5 KBE EP-128	AEBR			
R4	Quality and identity certification KBE EP-180	AE-I			
R5	Delivery Release Inspection Note 6	AEBP			
R6					
R7					
R8					
R9					
R10					
<b>Notes</b> <ol style="list-style-type: none"> <li>The tests shall be carried out according to the Manufacturer's standard procedures. Details shall be submitted to the Purchaser together with the tender documents for review and approval.</li> <li>Test procedure and requirements are given in the Technical Specification.</li> <li>Verification of capacity requirements given in the Technical Specification.</li> <li>Verification of seismic requirements given in the Technical Specification.</li> <li>For Vented Types KBE EP-128:1 is applicable and for Valve Regulated Types KBE EP-128:2 is applicable.</li> <li>Inspection witnessed by Purchaser before Delivery (Shipping) Release in accordance with KBE 100.</li> </ol>					