

General Inspection plan Rubrik / Title Coaxial- and Triaxial Cable	Beteckning / Document KBE IP – 111.3
	Utgåva / Issue 3
	Datum / Date 2020-04-20
	Ersätter / Supersedes 2

Inspection according to codes below					
Inspection Specification (1st letter) A: Routine 100% Insp. S: Sample Inspection T: Type Inspection		Inspection performed and documented by (2nd letter) E: Manufacturer D: Supplier B: Purchaser		Inspection supervised by (3rd letter) B: Purchaser C: Inspector engaged by purchaser D: Supplier	
				Documentation (4th letter) R: Technical Report P: Inspection Record I: Certificate	
Examination Procedures		Codes	Inspection Procedure	Inspection Record	Deviation Report/Remark
Type Inspection					
T1	Performance verification Note 1	TE-R			
T2	Ageing properties verification KBE EP-135	TE-R			
T3	Durability of marking Note 1	TE			
T4	Flammability Note 2	TEBR			
T5	Corrosive combustion products Quantity IEC 60754	TE-I			
T6	Shielding properties verification Note 1	TEBR			
T7	Material properties verification Note 1	TEBR			
T8	Environmental verification KBE EP-151	TBER			
T9	Type Inspection review and certification KBE EP-180	TE-I			
T10	Shielding efficiency IEC 60096-1	TE			
T11					
T12					
Notes 1. In accordance with the Technical Specification and applicable SS/IEC standards. 2. Flammability according to one of the following alternative methods: <ul style="list-style-type: none"> - Class Cca according to EN 13501-6 - Class Dca according to EN 13501-6 and additional flame spread requirements in class Cca according to EN 13501-6 - Class Dca according to EN 13501-6 and additional flame spread requirements according to IEC 60332-3 (F4A, F4B, F4C or F4D) 					

Examination Procedures		Codes	Inspection Procedure	Inspection Record	Deviation Report/Remark
Routine Inspection					
R1	Voltage withstanding test, 5 min KBE EP-102	AE			
R2	Insulation resistance KBE EP-114	AE			
R3	Conductor and shield resistance EN 60228	AE			
R4	Visual inspection KBE EP-101	SEB			
R5	Dimension and mass Note 1	SE			
R6	Stripping ability Note 1	SE			
R7	Material properties Note 1	SE			
R8	Quality and Identity certification KBE EP-180	AE-I			
R9	Delivery Release Inspection Note 2	AEBP			
R10					
R11					
R12					
Sample Inspection					
S1	Braiding fill factor IEC 60096-1	SE			
S2	Characteristic impedance IEC 60096-1	SE			
S3	Attenuation constant IEC 60096-1	SE			
S4					
S5					
Notes					
1. In accordance with the Technical Specification and applicable SS/IEC standards. 2. Inspection witnessed by Purchaser before Delivery (Shipping) Release in accordance with KBE 100 and KBE EP-191.					