

Quality and Inspection Requirements for Electrical Equipment <small>Rubrik/Title</small> General Quality and Inspection requirements	Beteckning /Document
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1 Requirement Levels

Depending on physical location and other plant specific aspects KBE 100 is divided into 3 requirement levels. These levels are not directly related to the specific classification principals applied for each power plant concerning electrical function classes therefore an assessment on applicable requirement level has to be done for each specific case.

The requirement levels are KBE 100-1, KBE 100-2 and KBE 100-3 where level -1 is the top level.

For 1E- and category A-equipment according to IEC 61226 KBE 100-1 should apply.

2 Quality Assurance System

2.1 QA Requirements on the Manufacturer/Supplier

The Manufacturer/Supplier shall have implemented a quality management system which meets the requirements in appropriate standard in the ISO 9000 series or other equivalent standard.

The requirements shall be applied on all activities with impact on quality regarding development, design, manufacturing, inspection, shipping, installation and service to the extent they are performed by the Manufacturer/Supplier or his subcontractors.

For software applications ISO/IEC 90003 shall be applied.

Other well-known standards may be acceptable after Purchasers approval.

The Manufacturer/Supplier shall possess and follow an IT-security program for programmable electronics, implemented in the QA management system. The IT-security program should meet the requirements in ISO 27001 or other equivalent standards.

3 Quality and Inspection Requirements

3.1 General requirements

The Manufacturer/Supplier shall take full responsibility for the products quality and pay for all expenses for the required inspections and tests. He shall also pay for the expenses which may arise from nonconformities or delays due to re inspections caused by himself.

This document describes the quality requirements for electrical, instrumentation and control equipment. However many components such as venturis, thermowells, condensation pots etc. may be regarded as mechanical equipment as well. For these, requirements according to TBM (Technical Requirements for Mechanical Equipment) also are valid. Inspections are specified in a separate inspection plan according to KBM (Inspection Regulations for Mechanical Equipment).

3.2 Regulations and Standards

The Manufacturer/Supplier is responsible for the compliance to regulations and standards valid at the time of quotation. This applies in addition to what the Purchaser possibly may have specified in his inquiry or purchase documents.

Primarily Swedish regulations and IEC standards shall be applied. Other international or national regulations and standards may be applied after approval from the Purchaser.

From the quotation it should be clear under which regulations and standards the product is designed. The Manufacturer/Supplier shall provide copies of these documents upon Purchasers request.

3.3 Product Verification

The products capacities, environmental endurances and other attributes should be verified through type inspection, routine inspection or specific analyses. Verifying documents shall be provided upon Purchasers request.

4 Other Requirements

For standard type products the Manufacturer/Supplier shall have a system for fault reporting, statistics, and experience feedback valid for all users of the product. Information on this shall be provided upon Purchasers request.