

General Inspection Plan Rubrik/Title Programmable Electronics, complex fixed application [Hardware and Embedded Software]	Beteckning/Document KBE IP-106:2-1
	Utgåva/Issue 2 (E)
	Datum/Date 2017-05-22
	Ersätter/Supersedes 1 (E)

Inspection according to codes below					
Inspection Specification (1st letter) A: Routine 100% Insp. S: Sample Inspection T: Type Inspection		Inspection performed and documented by (2nd letter) E: Manufacturer D: Supplier B: Purchaser		Inspection supervised by (3rd letter) B: Purchaser C: Inspector engaged by purchaser D: Supplier	
				Documentation (4th letter) R: Technical Report P: Inspection Record I: Certificate	
Examination Procedures		Codes	Inspection Procedure	Inspection Record	Deviation Report/Remark
Type Inspection					
T1	Hardware Examination Procedures Note 1				
T2	Type Inspection certification (Embedded Software) KBE EP-180	TE-R			
T3	Evaluation of Operating Experience (Embedded Software) Note 2 KBE EP-187	TE-R			
T4					
General Software Activities (Embedded Software)					
T5	Verification of System Configuration Control Note 3	TE-R			
T6					
Software Life Cycle Activities (Embedded Software)					
T7	Verification of System Requirements Note 3	TE-R			
T8	Verification of Software Requirements Note 3	TE-R			
T9	Integrated Unit Verification Note 3	TE-R			
T10					
T11					
Notes 1. (Examination Procedures for Hardware are specified in KBE IP-104. 2. To be submitted to the Purchaser during the quotation process. 3. Report including a description of the degree of compliance with IEC 60880 or equivalent standard.					

Examination Procedures		Codes	Inspection Procedure	Inspection Record	Deviation Report/Remark
Routine Inspection					
R1	Hardware Examination Procedures Note 1				
R2	Quality and identity certification (Embedded Software) KBE EP-180	AE-I			
R3					
R4					
R5					
R6					
R7					
Notes 1. Examination Procedures for Hardware are specified in KBE IP-104. 2. To be submitted to the Purchaser during the quotation process. 3. Report including a description of the degree of compliance with IEC 60880 or equivalent standard.					